

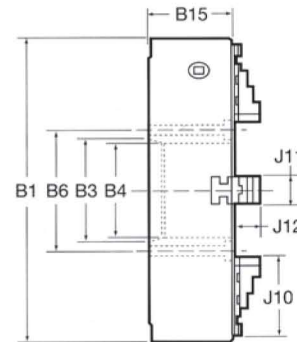
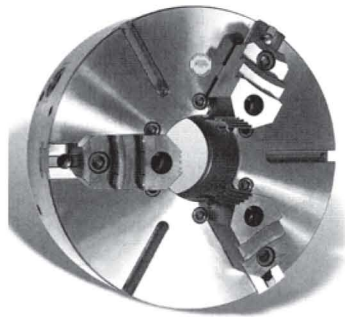
- Sizes 20" to 48"
- Forged Steel Body
- Extra Heavy Duty American Standard, Hard Top and Master Jaws
- Gripping surfaces serrated for more holding power
- Large Thru-Holes Standard
- Hardened Scroll Gear for long life

## 3-Jaw Self-Centering Heavy Duty Chuck

High Quality, Steel Body Chuck

Chuck Size	Model No.	Mount	Thru Hole	Max RPMs	Approx. Weight
12*	10-114-12-000Z	Flat Back	3.13	*	152 lbs
15*	10-114-15-000Z	Flat Back	5.13	*	235 lbs
20	10-114-20-A11Z	A2-11	6.75	1100	475 lbs
24	10-114-24-A15Z	A2-15	10.75	850	695 lbs
24	10-114-24-A20Z	A2-20	12.50	850	670 lbs
28	10-114-28-A15Z	A2-15	10.75	750	890 lbs
28	10-114-28-A20Z	A2-20	12.50	750	870 lbs
32	10-114-32-A15Z	A2-15	10.75	600	1290 lbs
32	10-114-32-A20Z	A2-20	14.50	600	1270 lbs

\*Dimensional table will be provided upon request.



### Dimensional Data 3-Jaw Self-Centering Heavy Duty Chuck

Model No.	B1 O.D.	Mount Type	B3 Mount Recess	B4 Thru Hole	B6 Mounting Bolt Radius	B15 Body Width	J10 Master Jaw Length	J11 Top Jaw Width	J12 Top Jaw Height
10-114-20-A11Z	19.68	A2-11	7.75	6.75	4.625	6.34	6.50	2.36	3.27
10-114-24-A15Z	24.80	A2-15	11.25	10.75	6.50	6.61	6.50	2.36	3.27
10-114-24-A20Z	24.80	A1-20	16.25	12.50	7.25	6.69	6.50	2.36	3.27
10-114-28-A15Z	27.56	A2-15	11.25	10.75	6.50	6.81	8.50	2.95	3.62
10-114-28-A20Z	27.56	A1-20	16.25	12.50	7.25	6.89	8.50	2.95	3.62
10-114-32-A15Z	31.49	A2-15	11.25	10.75	6.50	7.01	9.84	2.95	3.62
10-114-32-A20Z	31.49	A2-20	16.25	14.50	9.175	7.09	8.50	2.95	3.62

**NOTE:** Note to be used for design purposes unless approved by the factory.