

SERRATED JAW SELF-CENTERING POWER CHUCKS

Type A American Standard Spindles

(Specifications on page 3)

All power chucks are carefully designed and are built to provide accurate repetitive workholding. Bodies are of steel with all moving surfaces precision ground and all wearing surfaces flame-hardened and ground. Internal parts are protected by dust plates carefully fitted to the chuck face, thereby preventing the entry of chips and dirt. Reliability combined with heavy duty type performance enables these chucks to be used for most types of workholding over a long, rugged, trouble-free service life. Note: Chucks listed below do not include top jaws. All chucks in sizes 12" and larger are furnished with T-slots. To order chucks with Draw Tubes, change the reference number as shown above each listing. (Example: to order chuck number 20-670-12-A06 with a draw tube, change the reference number to 20-673-12-A06.) Most of the chucks listed in this catalog are for direct mounting on Type A American Standard Spindles. Other chuck sizes and spindle seats are available on request.

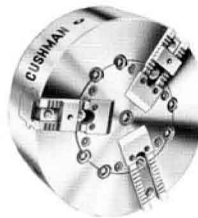
Chucks with serrated master jaws are especially recommended for production and chucking operations where it is necessary to provide a wide range of jaw capacity, and is achieved by "stepping" the top jaw along the master jaw. One set of master jaw keys are furnished with each chuck; top jaws are not included. Balanced to eliminate vibration and chatter at high RPM.

Chucks are priced on application.

SERIES 20-670 - 3-Jaw Chucks

American Standard Serrated Master Jaws*

(For Draw Tube type, change number to 20-673)†



Series:
• 20-670
• 20-673

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
10	20-670-10-A06Z	12	20-670-12-A08Z	18	20-670-18-A11Z	21	20-670-21-A15Z
10	20-670-10-A08Z	15	20-670-15-A08Z	18	20-670-18-A15Z	24	20-670-24-A15Z
12	20-670-12-A06Z	15	20-670-15-A11Z	21	20-670-21-A11Z		

SERIES 20-671 - 2-Jaw Chucks

American Standard Serrated Master Jaws*

(For Draw Tube type, change number to 20-674)†



Series:
• 20-671
• 20-674

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
10	20-671-10-A06Z	12	20-671-12-A08Z	18	20-671-18-A11Z	21	20-671-21-A15Z
10	20-671-10-A08Z	15	20-671-15-A08Z	18	20-671-18-A15Z	24	20-671-24-A15Z
12	20-671-12-A06Z	15	20-671-15-A11Z	21	20-671-21-A11Z		

SERIES 20-672 - 2 & 3-Jaw Chucks

American Standard Serrated Master Jaws*

(For Draw Tube type, change number to 20-675)†



Series:
• 20-672
• 20-675

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
10	20-672-10-A06Z	15	20-672-15-A08Z**	18	20-672-18-A15Z	21	20-672-21-A15Z
10	20-672-10-A08Z	15	20-672-15-A11Z	21	20-672-21-A11Z	24	20-672-24-A15Z
12	20-672-12-A08Z	18	20-672-18-A11Z				

*Accralock Angular Serrated Master Jaws can be furnished at slight extra cost.

**Adapter for mounting included.

†See statement at top of page.